

N5 (FILE:bee rough 2)
N6
N7 (MATERIAL)
N8
N9 (X-SIZE = 60.000 Y-SIZE = 60.000 Z-SIZE = 1.150)
N10
N11 (TOOL: 6.000 mm dia. slot drill)
N12
N13 G90 (Absolute Mode)
N15 G21 (Set Units to MM)
N18 G0 X0.0000 Y0.0000(Go To X/Y Home)
N19 G0 Z22.0930 (Go To Z Home)
N20 G0 X0.0000 Y0.0000 Z5.0000
N21 G0 X-27.3873 Y-24.2770
N22 G1 Z-0.6251 F3000.0
N23 G1 X27.3873 F6000.0
N24 Y-22.4787
N25 X-27.3873
N26 Y-20.6804
N27 X27.3873
N28 Y-18.8821
N29 X1.9122
N30 X1.9130 Y-18.8818
N31 X2.4596 Y-18.6408
N32 X3.0209 Y-18.3103
N33 X3.7325 Y-17.7637
N34 X4.4084 Y-17.0838
N35 X5.0821
N36 X4.7974 Y-16.6619
N37 X4.6459 Y-16.8449
N38 X3.7325 Y-17.7637
N39 X3.0209 Y-18.3103
N40 X2.4596 Y-18.6408
N41 X1.9130 Y-18.8818
N42 X1.3664 Y-19.0517
N43 X0.8199 Y-19.1725
N44 X0.2733 Y-19.1983
N45 X-0.2733 Y-19.1799
N46 X-0.8199 Y-19.0905
N47 X-1.3664 Y-18.9329
N48 X-1.4805 Y-18.8821
N49 X-7.9947
N50 X-7.9226 Y-18.8568
N51 X-7.3788 Y-18.5850
N52 X-6.8322 Y-18.1615
N53 X-6.4279 Y-17.7637
N54 X-6.0060 Y-17.2171
N55 X-5.9183 Y-17.0838
N56 X-4.0376
N57 X-4.4293 Y-16.6705
N58 X-4.8493 Y-16.1240
N59 X-5.1390 Y-15.6140
N60 X-5.3527 Y-16.1240
N61 X-5.6465 Y-16.6705
N62 X-6.0060 Y-17.2171
N63 X-6.4279 Y-17.7637
N64 X-6.8322 Y-18.1615
N65 X-7.3788 Y-18.5850
N66 X-7.9226 Y-18.8568
N67 X-8.4719 Y-19.0492
N68 X-9.0185 Y-19.1420
N69 X-9.5651 Y-19.1599
N70 X-10.1116 Y-19.0999
N71 X-10.6582 Y-18.9609

N72 X-10.8607 Y-18.8821
N73 X-27.3873
N74 Y-17.0838
N75 X-12.9051
N76 X-13.1207 Y-16.6705
N77 X-13.3126 Y-16.1240
N78 X-13.4106 Y-15.5774
N79 X-13.4151 Y-15.2855
N80 X-27.3873
N81 Y-13.4872
N82 X-13.2657
N83 X-13.2444 Y-13.3911
N84 X-13.0780 Y-12.8445
N85 X-12.8509 Y-12.2979
N86 X-12.6570 Y-11.6889
N87 X-27.3873
N88 Y-9.8906
N89 X-12.3439
N90 X-12.2382 Y-9.5651
N91 X-11.8093 Y-8.5910
N92 X-12.1772 Y-8.6741
N93 X-12.8445 Y-8.7208
N94 X-13.3911 Y-8.7069
N95 X-14.4842 Y-8.5205
N96 X-15.5774 Y-8.2666
N97 X-16.1646 Y-8.0923
N98 X-27.3873
N99 Y-6.2940
N100 X-18.8685
N101 X-19.1359 Y-5.7390
N102 X-19.2920 Y-5.1925
N103 X-19.3468 Y-4.6459
N104 X-19.3384 Y-4.4957
N105 X-27.3873
N106 Y-2.6974
N107 X-19.3386
N108 X-19.9500 Y-2.2859
N109 X-20.4225 Y-1.9130
N110 X-20.9782 Y-1.3664
N111 X-21.0431 Y-1.2554
N112 X-21.3363 Y-0.8991
N113 X-27.3873
N114 Y0.8991
N115 X-22.7736
N116 X-23.0176 Y1.3664
N117 X-23.2294 Y1.8604
N118 X-23.3887 Y2.4596
N119 X-23.4110 Y2.6974
N120 X-27.3873
N121 Y4.4957
N122 X-23.2034
N123 X-23.1624 Y4.6459
N124 X-22.8884 Y5.2742
N125 X-23.2310 Y5.7390
N126 X-23.5720 Y6.2940
N127 X-27.3873
N128 Y8.0923
N129 X-24.3817
N130 X-24.5090 Y8.4719
N131 X-24.6428 Y9.0185
N132 X-24.7243 Y9.5651
N133 X-24.7381 Y9.8187
N134 X-27.3873
N135 Y11.6889

N136 X-24.4998
N137 X-24.4820 Y11.7514
N138 X-24.3226 Y12.2078
N139 X-24.0190 Y12.8445
N140 X-23.6690 Y13.3911
N141 X-23.5831 Y13.4872
N142 X-27.3873
N143 Y15.2855
N144 X-20.7509
N145 X-20.4966 Y15.3493
N146 X-19.4034 Y15.5089
N147 X-18.5216 Y15.5774
N148 X-17.5011
N149 X-16.6705 Y15.4971
N150 X-15.5774 Y15.3559
N151 X-15.2013 Y15.2855
N152 X-12.4116
N153 X-12.4446 Y15.5774
N154 X-12.4296 Y16.1240
N155 X-12.3229 Y16.6705
N156 X-12.1674 Y17.0838
N157 X-27.3873
N158 Y18.8821
N159 X-10.3647
N160 X-10.1116 Y18.9851
N161 X-9.5651 Y19.1004
N162 X-9.0185 Y19.1299
N163 X-8.4719 Y19.0662
N164 X-7.9253 Y18.9158
N165 X-7.8559 Y18.8821
N166 X27.3873
N167 Y20.6804
N168 X-27.3873
N169 Y22.4787
N170 X27.3873
N171 Y24.2770
N172 X-27.3873
N173 G0 Z5.0000
N174 G0 X11.7880 Y-17.0838
N175 G1 Z-0.6251 F3000.0
N176 G1 X27.3873 F6000.0
N177 Y-15.2855
N178 X12.2733
N179 X12.2788 Y-13.9377
N180 X12.2372 Y-13.4872
N181 X27.3873
N182 Y-11.6889
N183 X12.0142
N184 X11.9630 Y-11.2048
N185 X11.8486 Y-10.6582
N186 X11.7514 Y-10.3737
N187 X11.5823 Y-9.9797
N188 X11.5674 Y-9.8906
N189 X27.3873
N190 Y-8.0923
N191 X16.8360
N192 X17.2171 Y-7.6993
N193 X17.4641 Y-7.3788
N194 X17.7586 Y-6.8322
N195 X17.9502 Y-6.2940
N196 X27.3873
N197 Y-4.4957
N198 X18.4188
N199 X18.8568 Y-4.3820

N200 X19.9500 Y-3.9247
N201 X20.6528 Y-3.5527
N202 X21.0431 Y-3.3217
N203 X21.4767 Y-3.0062
N204 X21.7458 Y-2.6974
N205 X27.3873
N206 Y-0.8991
N207 X23.0659
N208 X23.1076 Y-0.8199
N209 X23.3219 Y-0.2733
N210 X23.4776 Y0.2733
N211 X23.5512 Y0.8199
N212 X23.5519 Y0.8991
N213 X27.3873
N214 Y2.6974
N215 X23.3274
N216 X23.2244 Y3.0062
N217 X22.9690 Y3.5527
N218 X22.7677 Y3.8833
N219 X23.2192 Y4.4957
N220 X27.3873
N221 Y6.2940
N222 X24.2269
N223 X24.3226 Y6.5073
N224 X24.4360 Y6.8322
N225 X24.6894 Y7.9253
N226 X24.7131 Y8.0923
N227 X27.3873
N228 Y9.8187
N229 X24.7524
N230 X24.7326 Y10.1116
N231 X24.6035 Y10.6582
N232 X24.3226 Y11.3263
N233 X24.1177 Y11.6889
N234 X27.3873
N235 Y13.4872
N236 X22.3345
N237 X22.1363 Y13.6102
N238 X21.5077 Y13.9377
N239 X21.0431 Y14.1148
N240 X19.9500 Y14.3929
N241 X19.4034 Y14.5017
N242 X18.8568 Y14.5748
N243 X18.3103 Y14.5979
N244 X17.7637 Y14.5863
N245 X16.6705 Y14.4749
N246 X15.0308 Y14.1746
N247 X13.9377 Y13.9076
N248 X13.2677 Y13.7108
N249 X13.3110 Y13.9377
N250 X13.3571 Y14.4842
N251 X13.3402 Y15.0308
N252 X13.2935 Y15.2855
N253 X27.3873
N254 Y17.0838
N255 X12.5936
N256 X12.5107 Y17.2171
N257 X12.2979 Y17.4723
N258 X11.7514 Y17.9944
N259 X11.0798 Y18.3103
N260 X10.6582 Y18.4499
N261 X10.1116 Y18.5409
N262 X9.5651 Y18.5400
N263 X9.0185 Y18.4444

N264 X8.4719 Y18.2519
N265 X7.9253 Y17.9479
N266 X7.3788 Y17.4988
N267 X7.2169 Y17.2935
N268 X6.8322 Y17.3743
N269 X6.2856 Y17.4128
N270 X5.7390 Y17.3928
N271 X4.8478 Y17.2171
N272 X4.4038 Y17.0838
N273 X-1.5247
N274 X-0.9435 Y16.6705
N275 X-0.2733 Y16.0954
N276 X0.5364 Y15.2855
N277 X1.5191
N278 G0 Z5.0000
N279 G0 X0.0000 Y0.0000 Z22.0
N283 G0X0Y0 (Go Home)
N284 (End of File)