; homeall.g

; called to home all axes

;

; generated by RepRapFirmware Configuration Tool v3.2.3 on Sat May 01 2021 17:31:12 GMT-0700 (Pacific Daylight Time)

G91 ; relative positioning

G1 H2 Z5 F6000 ; lift Z relative to current position

G1 H1 X-240 Y-240 F3000 ; move quickly to X and Y axis endstops and stop there (first pass)

G1 H2 X5 Y5 F6000 ; go back a few mm

G1 H1 X-240 Y-240 F240 ; move slowly to X and Y axis endstops once more (second pass)

G1 H1 Z-315 F240 ; move Z down stopping at the endstop

G90 ; absolute positioning

G92 Z0 ; set Z position to axis minimum (you may want to adjust this)

; Uncomment the following lines to lift Z after probing

;G91 ; relative positioning

;G1 Z5 F100 ; lift Z relative to current position

;G90 ; absolute positioning